

1/2" STATION THICK TURRET TOOLING ((SQUARES))			
PUNCH SIZE DIE CLEARANCES		PUNCH SIZE DIE CLEARANCES	
.087 ----- .006 .012		.281 ----- .006 .012	
.125 ----- .006 .012		.290 ----- .006 .012	
.156 ----- .006 .012		.312 ----- .006 .012	
.187 ----- .006 .012		.317 ----- .006 .012	
.218 ----- .006 .012		.325 ----- .006 .012	
.250 ----- .006 .012 .018		.345 ----- .006 .012	
.250 ----- .062 RC ----- .006 .012		.360 ----- .006 .012	
.254 ----- .006 .012		.398 ----- .078 RC ----- .006 .012	
.275 ----- .006 .012		.398 ----- .090 RC ----- .006 .012	
1/2" STATION THICK TURRET TOOLING ((SQUARES))			
PUNCH SIZE DIE CLEARANCES		PUNCH SIZE DIE CLEARANCES	
.060 ---KEYED AT 45°----- .006 .012		.254 ---KEYED AT 45°----- .006 .012	
.125 ---KEYED AT 45°----- .006 .012		.312 ---KEYED AT 45°----- .006 .012	
.250 ---KEYED AT 45°----- .006 .012		.345 ---KEYED AT 45°----- .006 .012	
1 1/4" STATION THICK TURRET TOOLING ((SQUARES))			
PUNCH SIZE DIE CLEARANCES		PUNCH SIZE DIE CLEARANCES	
.125 ----- .006 .012 .016 .018		.492 ----- .006 .012	
.156 ----- .006 .012 .018		.497 ----- .006 .012	
.187 ---KEYED 0° & 45° --- .006 .012		.500 ----- .004 .006 .012 .018 .024	
.218 ----- .006 .012		.513 ----- .006 .012	
.250 ----- .006 .012 .018 .024		.530 ---W/.040 RAD CNRS --- .006 .012	
.312 ----- .006 .012 .018		.531 ----- .006 .012	
.357 ----- .006 .012		.536 ---W/.086 CHAMF CNRS --- .010	
.360 ----- .006 .012		.553 ----- .006 .012	
.365 ---KEYED 0° & 45° --- .006 .012 .016		.573 ----- .006 .012	
.375 ----- .006 .012 .016 .024		.600 ----- .006 .012 .016	
.393 ----- .006 .012 .016		.625 ----- .006 .012 .018 .024	
.393 ---W/.063 RAD CNRS --- .006 .012		.640 ----- .006 .012	
.398 ----- .006 .012		.650 ----- .006 .012	
.402 ---W/.059 CHAMF CNRS --- .006 .012		.687 ----- .004 .006 .012	
.406 ----- .006 .012		.750 ----- .006 .012 .024	
.410 ----- .006 .012		.770 ----- .006 .012	
.437 ----- .006 .012		.780 ----- .006 .012	
.472 ----- .006 .012		.850 ----- .006 .012	
.477 ----- .006 .012 .018		.875 ----- .006 .012 .024	
.477 ---KEYED 0° & 45° --- .006 .012			
2" STATION THICK TURRET TOOLING ((SQUARES))			
PUNCH SIZE DIE CLEARANCES		PUNCH SIZE DIE CLEARANCES	
1.000 ----- .006 .012		1.140 --- W/.258 RC --- .012	
1.022 ----- .006 .012		1.222 --- W/.142 RC ---	
1.034 ----- .006 .012			
3 1/2" STATION THICK TURRET TOOLING ((SQUARES))			
PUNCH SIZE DIE CLEARANCES		PUNCH SIZE DIE CLEARANCES	
1.500 ----- .006 .012			
1.875 ----- .006 .012			
2.000 ----- .006 .012 .024			