

1/2" STATION THICK TURRET TOOLING ((OBROUNDS))							
PUNCH SIZE		DIE CLEARANCES		PUNCH SIZE		DIE CLEARANCES	
.031 X .350 OB	-----	.006	.012	.161 X .220 OB	-----	.006	.012
.060 X .250 OB	-----	.006	.012	.163 X .250 OB	-----	.006	.012
.060 X .364 OB	-----	.006	.012	.163 X .500 OB	-----	.006	.012
.062 X .165 OB	-----	.006	.012	.165 X .315 OB	-----	.006	.012
.063 X .219 OB	-----	.006	.012	.166 X .250 OB	-----	.006	.012
.063 X .250 OB	-----	.006	.012	.166 X .500 OB	-----	.006	.012
.070 X .125 OB	-----	.006	.012	.167 X .200 OB	-----	.006	.012
.070 X .270 OB	-----	.006	.012	.168 X .208 OB	-----	.006	.012
.070 X .375 OB	-----	.006	.012	.170 X .230 OB	-----	.006	.012
.079 X .500 OB	-----	.006	.012	.170 X .312 OB	-----	.006	.012
.080 X .490 OB	-----	.006	.012	.172 X .250 OB	-----	.006	.012
.086 X .240 OB	-----	.006	.012	.173 X .500 OB	-----	.006	.012
.090 X .270 OB	-----	.006	.012	.174 X .634 OB	-----	.006	
.093 X .218 OB	-----	.006	.012	.175 X .300 OB	-----	.006	.012
.093 X .375 OB	-----	.006	.012	.175 X .325 OB	-----	.006	.012
.094 X .500 OB	-----	.006	.012	.177 X .255 OB	-----	.006	.012
.096 X .187 OB	-----	.006	.012	.177 X .343 OB	-----	.006	.012
.098 X .315 OB	-----	.006	.012	.187 X .250 OB	-----	.006	.012
.099 X .156 OB	-----	.006	.012	.187 X .310 OB	-----	.006	.012
.100 X .200 OB	-----	.006	.012	.187 X .312 OB	-----	.006	.012
.100 X .225 OB	-----	.006	.012	.187 X .375 OB	-----	.006	.012
.100 X .500 OB	-----	.006	.012	.187 X .437 OB	-----	.006	.012
.102 X .150 OB	-----	.006	.012	.187 X .500 OB	-----	.006	.012
.102 X .250 OB	-----	.006	.012	.188 X .375 OB	-----	.006	.012
.110 X .220 OB	-----	.006	.012	.190 X .230 OB	-----	.006	.012
.112 X .187 OB	-----	.006	.012	.190 X .290 OB	-----	.006	.012
.118 X .158 OB	-----	.004		.196 X .250 OB	-----	.006	.012
.118 X .236 OB	-----	.006	.012	.196 X .320 OB	-----	.006	.012
.120 X .187 OB	-----	.006	.012	.196 X .375 OB	-----	.006	.012
.120 X .470 OB	-----	.006	.012	.197 X .315 OB	-----	.006	.012 .018
.123 X .180 OB	-----	.006	.012	.197 X .406 OB	-----	.006	.012
.125 X .150 OB	-----	.006	.012	.200 X .375 OB	-----	.006	.012
.125 X .156 OB	-----	.006	.012	.200 X .450 OB	-----	.006	.012
.125 X .165 OB	-----	.006	.012	.200 X .500 OB	-----	.006	.012
.125 X .187 OB	-----	.006	.012	.203 X .311 OB	-----	.012	
.125 X .220 OB	-----	.006	.012	.203 X .500 OB	-----	.006	.012
.125 X .250 OB	-----	.006	.012	.205 X .276 OB	-----	.006	.012
.125 X .300 OB	-----	.006	.012	.218 X .343 OB	-----	.006	.012
.125 X .312 OB	-----	.006	.012	.218 X .375 OB	-----	.006	.012
.125 X .375 OB	-----	.006	.012	.218 X .500 OB	-----	.006	.012
.125 X .400 OB	-----	.006	.012	.225 X .312 OB	-----	.006	.012
.125 X .496 OB	-----	.006	.012	.240 X .500 OB	-----	.006	.012
.125 X .500 OB	-----	.006	.012	.250 X .312 OB	-----	.006	.012
.128 X .250 OB	-----	.006	.012	.250 X .321 OB	-----	.012	
.131 X .225 OB	-----	.006	.012	.250 X .335 OB	-----	.006	.012
.136 X .156 OB	-----	.006	.012	.250 X .375 OB	-----	.006	.012
.136 X .187 OB	-----	.006	.012	.250 X .386 OB	-----	.006	.012
.136 X .250 OB	-----	.006	.012	.250 X .400 OB	-----	.012	
.136 X .450 OB	-----	.006	.012	.250 X .406 OB	-----	.012	
.138 X .236 OB	-----	.006	.012	.250 X .440 OB	-----	.006	.012
.140 X .188 OB	-----	.006	.012	.250 X .500 OB	-----	.006	.012 .018
.140 X .200 OB	-----	.006	.012	.260 X .300 OB	-----	.006	.012
.140 X .240 OB	-----	.006	.012	.260 X .319 OB	-----	.006	.012
.140 X .254 OB	-----	.006	.012	.260 X .360 OB	-----	.006	.012
.140 X .265 OB	-----	.006	.012	.265 X .375 OB	-----	.006	.012
.140 X .375 OB	-----	.004	.006 .012	.265 X .500 OB	-----	.006	.012
.140 X .394 OB	-----	.006	.012	.278 X .406 OB	-----	.006	.012
.144 X .180 OB	-----	.006	.012	.280 X .365 OB	-----	.006	.012
.146 X .400 OB	-----	.006	.012	.280 X .380 OB	-----	.006	.012
.150 X .188 OB	-----	.006	.012	.280 X .400 OB	-----	.006	.012
.150 X .285 OB	-----	.006	.012	.281 X .390 OB	-----	.006	.012
.156 X .187 OB	-----	.006	.012	.281 X .406 OB	-----	.006	.012
.156 X .219 OB	-----	.006	.012	.281 X .437 OB	-----	.006	.012
.156 X .250 OB	-----	.006	.012	.281 X .500 OB	-----	.006	.012
.156 X .281 OB	-----	.006	.012	.283 X .503 OB	-----	.006	.012
.156 X .375 OB	-----	.006	.012	.312 X .412 OB	-----	.018	
.156 X .437 OB	-----	.006	.012	.312 X .500 OB	-----	.006	.012
.156 X .500 OB	-----	.006	.012	.350 X .376 OB	-----	.006	.012
.157 X .315 OB	-----	.006	.012	.440 X .500 OB	-----	.006	.012
.160 X .185 OB	-----	.006	.012	.465 X .500 OB	-----	.006	.012