

1/2" STATION THICK TURRET TOOLING ((SINGLE "D"))			
PUNCH SIZE		DIE CLEARANCES	
.170 X .187	SD	-----	.006 .012
.177 X .197	SD	-----	.012
.209 X .229	SD	-----	.006 .012
.215 X .317	SD	-----	.006 .012
.233 X .265	SD	-----	.006 .012
.235 X .250	SD	-----	.006 .012
.250 X .317	SD	-----	.006 .012
.260 X .260	SD	-----	.006 .012
.305 X .378	SD	-----	.006 .012
.335 X .375	SD	-----	.006 .012
.343 X .375	SD	-----	.006 .012
.348 X .377	SD	-----	.006 .012
.350 X .375	SD	-----	.006 .012
.350 X .380	SD	-----	.006 .012
.350 X .392	SD	-----	.006 .012
.356 X .397	SD	-----	.006 .012
.400 X .440	SD	-----	.006 .012
.407 X .438	SD	-----	.006 .012
.468 X .500	SD	-----	.006 .012
.480 X .500	SD	-----	.006 .012
1 1/4" STATION THICK TURRET TOOLING ((SINGLE "D"))			
PUNCH SIZE		DIE CLEARANCES	
.126 X .585	SD	-----	.006 .012
.176 X .191	SD	-----	.006 .012
.323 X .360	SD	-----	.006 .012
.406 X .445	SD	-----	.006 .012
.475 X .502	SD	-----	.006 .012
.475 X .505	SD	-----	.006 .012
.475 X .510	SD	-----	.006 .012
.477 X .514	SD	-----	.006 .012
.478 X .510	SD	-----	.006 .012
.590 X .610	SD	-----	.006 .012
.725 X .756	SD	-----	.006 .012
.761 X .820	SD	-----	.006 .012
.815 X .880	SD	-----	.006 .012
.815 X .972	SD	-----	.012
.827 X .984	SD	-----	.012
.906 X 1.062	SD	-----	.006 .012
2" STATION THICK TURRET TOOLING ((SINGLE "D"))			
PUNCH SIZE		DIE CLEARANCES	
1.634 X 1.703	SD	-----	.012 .015
1/2" STATION THICK TURRET TOOLING ((DOUBLE "D"))			
PUNCH SIZE		DIE CLEARANCES	
.130 X .232	DD	-----	.012
.260 X .310	DD	-----	.012
.286 X .333	DD	-----	.006 .012
.312 X .375	DD	-----	.006 .012
.317 X .380	DD	-----	.006 .012
.320 X .359	DD	-----	.012
.340 X .375	DD	-----	.006 .012 .018
.375 X .437	DD	-----	.006 .012
.386 X .333	DD	-----	.006 .012
.417 X .476	DD	-----	.006 .012
.418 X .465	DD	-----	.006 .012
.424 X .479	DD	-----	.006
.465 X .500	DD	-----	.006 .012
1 1/4" STATION THICK TURRET TOOLING ((DOUBLE "D"))			
PUNCH SIZE		DIE CLEARANCES	
.450 X .500	DD	-----	.006 .012
.450 X .506	DD	-----	.006 .012
.455 X .510	DD	-----	.006 .012
.537 X .625	DD	-----	.006 .012
.546 X .641	DD	-----	.006 .012
.550 X .600	DD	-----	.006 .012
.550 X .656	DD	-----	.006 .012
.553 X .628	DD	-----	.006 .012
.560 X 1.040	DD	-----	.006 .012
.630 X .545	DD	-----	.006 .012
.635 X .760	DD	-----	.006 .012
.640 X .760	DD	-----	.006 .012
.658 X .720	DD	-----	.006 .012
.695 X .750	DD	-----	.006 .012
.770 X .875	DD	-----	.006 .012
.840 X .875	DD	-----	.006 .012
THICK TURRET TOOLING ((QUAD "D"))			
.796 X .896	QD	---SPECIAL---	.006 .012 .018
3.464 X 3.464	QD	---SPECIAL---	.010 .018
			(1 1/4" STATION)
			(4 1/2" STATION)