1 1/4" STATION THICK TURRET TOOLING (BOTTOM COUNTERSINKS)

WILSON TOOL #	TOP HOLE	BOTTOM HOLE	DEREES	MAT THICKNESS	PREPUNCH
WT# 82-2281	.281	.184	82°	.060	.208 PILOT
WT# 82-5601	.240	.142	82°	.060	.166 PILOT
WT# 92-5357	.345	.204	82°	.100	.242 PILOT
WT# 82-2358	.281	.184	82°	.060	.208 PILOT
WT# 90-1313	.340	.250	82°	.075	.275 PILOT
WT# 90-2689	.350	.188	82°	.100	.230 PILOT
WT# 91-6926	.350	.218	82°	.080	.251 PILOT
WT# 90-0784	.305	.172	90°	.080	.208 PILOT
WT# 91-5198	.190	.096	100°	.060	.122 PILOT
WT# 92-6765	.235	.144	100°	.050	.169 PILOT
WT# 93-9088	.240	.136	100°	.048	.162 PILOT
WT# 83-8451	.239	.128	100°	.080	.158 PILOT
WT# 92-6766	.230	.135	100°	.048	.161 PILOT
WT# 200-2570	.280	.156	100°	.060	.190 PILOT
WT# 205-5081	.265	.135	100°	.060	.168 PILOT
WT# 206-5703	.270	.140	100°	.100	.175 PILOT
WT# 273200-100	.247	.143	100°	.048	.162 PILOT
WT# 91-2876	.490	.450	120°	.060	.463 PILOT
WT# 82-5600	.281	.138	120°	.060	.176 PILOT
WT# 80-0274	.281		120°		NO WT SHEET

1 1/4" STATION THICK TURRET TOOLING (BOTTOM COIN DEBURR TOOLS)

WILSON TOOL #					PREPUNCH
WT# 232582-20	.375 X .750 OB		COIN-UP DEBURR TOOL		.375 X .750 OB
WT# AF-625	.625 DIA		COIN-UP DEBURR TOOL		.625 DIA
WT# AF-1.000	1.000 DIA		COIN-UP DEBURR TOOL		1.000 DIA

1 1/4" STATION THICK TURRET TOOLING (SPECIAL COINNING TOOLS)

WILSON TOOL #					MATERIAL
WT# 202-1752	"L" SHAPE		COIN-DOWN	1/2" STATION	.125 MAX
WT# 215-5459	"L" SHAPE		COIN-UP	1 1/4" STATION	.125 MAX
WT# 215-5872	STARBURST		COIN-DOWN	1 1/4" STATION	.125 MAX
WT# 215-5873	STARBURST		COIN-UP	1 1/4" STATION	.125 MAX
WT# 87-2233	GRND SYM		COIN-UP	1 1/4" STATION	.125 MAX
WT# 93-8806	GRND SYM		COIN-DOWN	1/2" STATION	.125 MAX
WT# 89-2688	.188 ROUND		COIN-DOWN	1 1/4" STATION	.048 CRS
WT# 159704-10	.531 ROUND		COIN-UP	1 1/4" STATION	.125 MAX
TOP CENTER PUNCH			COIN-DOWN	1/2" STATION	.125 MAX
BOTTOM CENTER PUNCH			COIN-UP	1/2" STATION	.125 MAX